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## IN THE CLAIMS

The following listing of the claims is provided in accordance with 37 C.F.R. 1.121:

- (Currently Amended) A water softener comprising:
- a cation exchange resin tank fluidly coupled for passing discharging spent brine comprising monovalent and divalent ions;
- a fluid mixer valve coupled to the resin tank and to a water tank to dilute the spent brine to a desired concentration of a regenerant salt;

an ion-separation device fluidly coupled to the fluid mixer valve to receive the diluted spent brine and separate the diluted spent brine into first and second streams, the first of the stream[s] substantially comprising monovalent ions and the second of the stream[s] substantially comprising divalent ions; and

a reverse osmosis (RO) membrane fluidly coupled to the ion-separation device to receive the first of the stream[s] from the ion-separation device to be collected and to reconstitute the brine for reuse as the regenerant salt.

- 2. (Original) The water softener of claim 1 wherein the ion-separation device comprises a nanofiltration membrane.
- 3. (Currently Amended) The water softener of claim I wherein the first of the streams comprises regenerated brine and regenerant salt from the RO membrane is collected in coupled to a brine storage tank for further reuse for cation exchange resin regeneration.
- 4. (Currently Amended) The water softener of claim [3]2 wherein the second of the stream[s] comprises a dischargeable stream comprising hardness-causing ions.

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- 5. (Original) The water softener of claim 1 wherein the monovalent ions are selected from the group consisting of sodium and chloride.
- 6. (Original) The water softener of claim 1 wherein the divalent ions are selected from the group consisting of calcium, magnesium and carbonates.
  - (Canceled)
  - 8. (Canceled)
- 9. (Currently Amended) The water softener of claim 17 wherein the first of the-stream[s] comprises a diluted stream of monovalent ions and is coupled to a filter device for providing a concentrated stream of monovalent ions and a stream of substantially demineralized water.
  - 10. (Canceled)
  - 11. (Canceled)
- 12. (Original) The water softener of claim 9 wherein said water tank is coupled to receive the demineralized water.
- 13. (Original) The water softener of claim 12 wherein said water tank is coupled to the fluid mixer valve to supply water for diluting the spent brine.
- 14. (Currently Amended) The water softener of claim 17 further comprises a pump device fluidly coupled to draw liquid through the fluid mixer valve from a spent brine holding tank and said water tank, said liquid to be delivered to the ion-separation device.

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- 15. (Original) The water softener of claim 9 wherein said concentrated stream of monovalent ions comprises regenerated brine.
- 16. (Currently Amended) The water softener of claim 17 wherein said regenerant salt comprises sodium chloride.
- 17. (Currently Amended) A method for purifying and recycling spent brine in a water softener, the method comprising:

passing discharging from a cation exchange resin tank spent brine comprising monovalent and divalent ions;

diluting the spent brine to a desired concentration of a regenerant salt; and

separating the diluted spent brine into first and second streams, the first of the stream[s] substantially comprising a diluted stream of monovalent ions and the second of the stream[s] substantially comprising divalent ions; and

filtering said first stream for providing a concentrated stream of monovalent ions and a stream of substantially demineralized water.

## 18. (Canceled)

- 19. (Currently Amended) The method of claim 17 wherein the second of the stream[s] comprises a dischargeable stream comprising hardness-causing ions and said method further comprises discharging said second stream to a sewer.
- 20. (Currently amended) The method of claim <u>1748</u> wherein said concentrated stream of monovalent ions comprises regenerated brine <u>a regenerant stream</u>.
- 21. (Original) The water softener of claim 17 wherein said regenerant salt comprises sodium chloride.